



Crescent Manufacturing

Precision Fasteners | Made in the USA since 1960

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CRESCENT MANUFACTURING

APPLICATION ENGINEERING

PART NUMBER	THREAD SIZE	D-Head Dia $\pm 1/64$	Hole In Sheet $\pm .003$	Min. Distance to center of Hole in Panel	Torque* (IN-LB)	Installation (LB)	
						STEEL	ALUM
CMKTS256 CMKTSS256 CMKTA256 CMKTPB256	2 - 56	9/64	085	19	2 1/2	3000	2000
CMKTS440 CMKTSS440 CMKTA440 CMKTPB440	4 - 40	3/16	111	22	5	4000	3000
CMKTS632 CMKTSS632 CMKTA632 CMKTPB632	6 - 32	13/64	137	25	10	4500	3500
CMKTS832 CMKTSS832 CMKTA832 CMKTPB832	8 - 32	15/64	163	28	20	5000	4000
CMKTS1024 CMKTSS1024 CMKTA1024 CMKTPB1024	10 - 24	1/4	189	28	25	6000	4500
CMKTS1032 CMKTSS1032 CMKTA1032 CMKTPB1032	10 - 32	1/4	189	28	35	6000	4500
CMKTS1/420 CMKTSS1/420 CMKTA1/420 CMKTPB1/420	1/4 - 20	21/64	249	31	80	7000	5000
CKMTS5/1618 CKMTSS5/1618 CKMTA5/1618 CKMTPB5/1618	5/16 - 18	25/64	311	38	140	8000	6000

*Maximum nut tightening values
Metric sizes also available.

Note: These values are for general reference only. Variations on mounting hole size, panel material, panel thickness and installation procedures will affect these data.